

# DMT/DML: Non-contact measurement of large distances



RS 422 interface. If required, the distance can also be transmitted via an analogue 4 ... 20 mA interface.

Two additional switching outputs with programmable parameters are also available: the operator can, for example, define certain work points as fixed distances which signal whenever the set value is exceeded or not met. The devices are also available with an Profibus interface. The system parameters are programmed via the RS 232 interface, using a laptop.

The programmable averaging function allows for extremely accurate detection of targets with slow procedures as well as rapid determination of distance values with dynamic procedures.

The large measuring range make these devices ideal for use in a wide range of branches for many different applications:

- level measurement in silos,
- goods profile measurement in connection with crane controls,
- determining the diameter of paper rolls in the printing and paper industry,
- measuring the level of water or paper stock,
- measuring and regulating sag,
- measuring the dimensions of slabs,
- outdoor crane positioning.

**T**he devices in the DMT series use the time-of-flight method to measure the distance to naturally reflecting objects in a distance of up to 150 m. The DML variant even functions at distances of up to 300 m with Diamond Grade reflective tape.

The DMT/DML operates by emitting extremely short pulses of light and by measuring the travel time of these pulses to the object and back. It then uses the pulse travel time to calculate the distance to the object.

Once identified, the distance is indicated via a serial RS 232 or

	<b>Distance sensors Proximity mode</b>
	<b>Distance sensors Reflector mode</b>





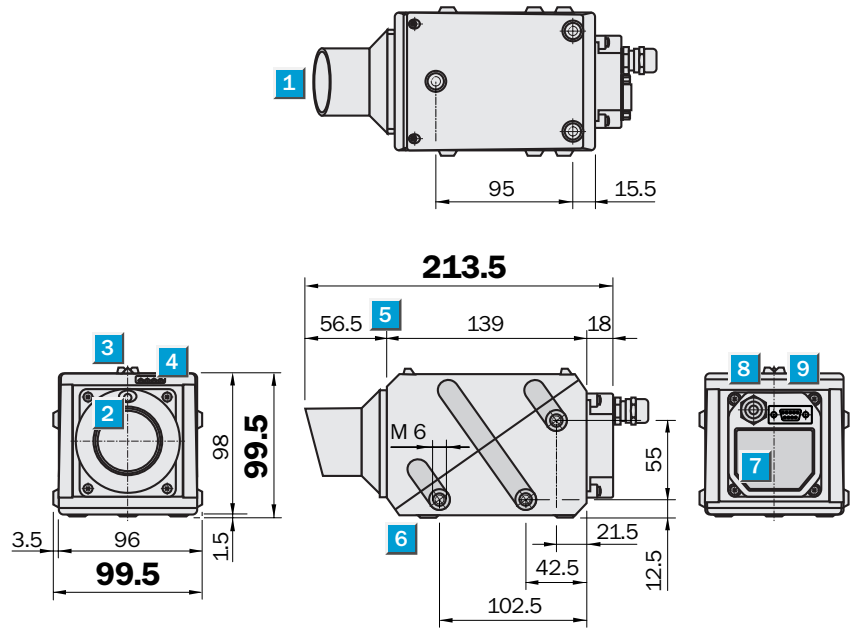
**Measurement range up to 155 m**

Distance measuring devices

- Excellent measurement accuracy thanks to time-of-flight measurement
- Simple adjustment using pilot light
- Freely programmable parameters - 2 switching outputs
- RS 422 or RS 232 serial interface
- Analogue output

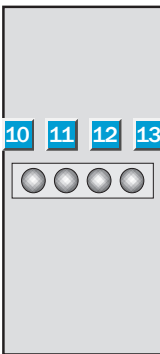


**Dimensional drawing**



**Adjustments possible**

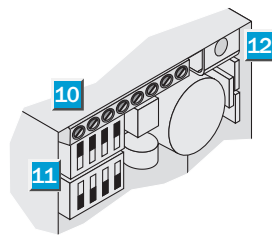
- DMT 5-1111
- DMT 10-1111



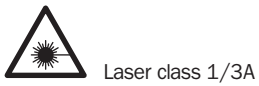
- 1** Dust protection tube
- 2** Laserpointer pilot light
- 3** Alignment sight
- 4** Function indicator
- 5** Zero level
- 6** Mounting hole M 6 threaded – 6 mm deep
- 7** Plug cover
- 8** PG 9
- 9** 9-pin plug Sub D 9
- 10** Q<sub>1</sub> function indicator
- 11** Q<sub>2</sub> function indicator
- 12** Operating active, LED green
- 13** Plausibility (measurement error) LED red

**Connection type**

all Types

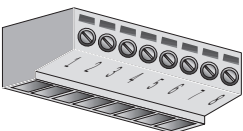


- 10** Terminals
- 11** DIP switch RS 232/RS 422 switch
- 12** Shield



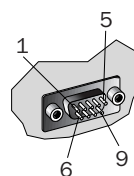
Accessories
Connectors
Mounting systems

**PG 9, terminal assignment**



- |                         |                           |
|-------------------------|---------------------------|
| <b>1</b> L+             | <b>5</b> L+/Q             |
| <b>2</b> M              | <b>6</b> M/Q <sub>A</sub> |
| <b>3</b> Q <sub>1</sub> | <b>7</b> Q <sub>A</sub>   |
| <b>4</b> Q <sub>2</sub> | <b>8</b> NC               |

**9-pin plug Sub D**



- |               |               |
|---------------|---------------|
| <b>1</b> NC   | <b>5</b> GND  |
| <b>2</b> Rx D | <b>6</b> Tx + |
| <b>3</b> Tx D | <b>7</b> Tx - |
| <b>4</b> NC   | <b>8</b> Rx + |
|               | <b>9</b> Rx - |

Technical Data		DMT		5	10								
				-1111	-1111								
<b>Measurement range</b>	0.5 ... 155 m												
	0.5 ... 55 m												
Light spot diameter/distance	25 mm/1 m, 70 mm/10 m, 520 mm/100 m												
	30 mm/1 m, 80 mm/10 m, 500 mm/65 m												
Resolution	1 mm												
<b>Light source<sup>4)</sup>, light type</b>	Laser diode, infrared light												
Laser category	1 (IEC 825-1/EN 60825-1)												
	3A (IEC 825-1/EN 60825-1)												
<b>Supply voltage V<sub>s</sub></b>	18 ... 30 V DC <sup>2)</sup>												
Ripple	< 5 V <sub>pp</sub> <sup>3)</sup>												
Power consumption	≤ 6 W <sup>4)</sup>												
<b>Switching outputs Q<sub>1</sub> and Q<sub>2</sub></b>													
Input L+/Q	+5 ... +30 V DC, supply Q <sub>1</sub> /Q <sub>2</sub>												
Output current I <sub>A</sub> max.	100 mA												
Analogue output	4 ... 20 mA, programmable												
<b>Serial interface</b>	RS 422/RS 232 switchable												
<b>Measured value output</b>													
Mean value creation	16/64/256/1024 values												
Output rate	16 ms, 64 ms, 256 ms, 1024 ms												
<b>Temperature drift</b>	typ. 0.3 mm/K												
<b>Initialisation period</b>	6 s												
<b>Connection type</b>	Sub D 9/PG 9												
<b>VDE protection class<sup>5)</sup></b>	III												
<b>Circuit protection<sup>6)</sup></b>	A, B												
<b>Enclosure rating</b>	IP 65												
<b>Ambient temperature T<sub>A</sub></b>	Operation 0 °C ... + 40 °C												
	Storage - 25 °C ... + 70 °C												
<b>Weight</b>	Approx. 1200 g												

<sup>1)</sup> Average service life 50,000 h at T<sub>A</sub> = +25 °C

<sup>2)</sup> Limit values

<sup>3)</sup> May not exceed or fall short of V<sub>s</sub> tolerances

<sup>4)</sup> Without load

<sup>5)</sup> Reference voltage 50 V DC

<sup>6)</sup> A = V<sub>s</sub> connections reverse-polarity protected

B = Output Q short-circuit protected

<sup>7)</sup> Environmental conditions constant, minimal switching period 30 min

<sup>8)</sup> 23 °C air temperature, 977 hPa, minimal switching period 30 min

<sup>9)</sup> Re-calibration recommended after 25,000 h

#### Reproducibility and accuracy as a function of measurement distance<sup>7) 8) 9)</sup>

	DMT-									
	5	10	5	10	5	10	5	10	5	10
<b>Measurement distance</b>	1 m		15 m		25 m	40 m	55 m	65 m	155 m	

#### Reproducibility<sup>7)</sup>

White, 90 % remission	7 mm	7 mm	7 mm	7 mm	7 mm	7 mm	10 mm	7 mm	–	10 mm
Grey, 18 % remission	7 mm	7 mm	7 mm	7 mm	10 mm	7 mm	–	10 mm	–	–
Black, 6 % remission	7 mm	7 mm	10 mm	7 mm	–	10 mm	–	–	–	–

#### Accuracy<sup>8) 9)</sup>

White, 90 % remission	±10 mm	±10 mm	±10 mm	±10 mm	±10 mm	±10 mm	±10 mm	±10 mm	–	±10 mm
Grey, 18 % remission	±10 mm	±10 mm	±10 mm	±10 mm	±10 mm	±10 mm	–	±10 mm	–	–
Black, 6 % remission	±10 mm	±10 mm	±10 mm	±10 mm	–	±10 mm	–	–	–	–

<sup>9)</sup> On request

#### Order information

Type	Part no.
DMT 5-1111	6 022 339
DMT 10-1111	6 022 351

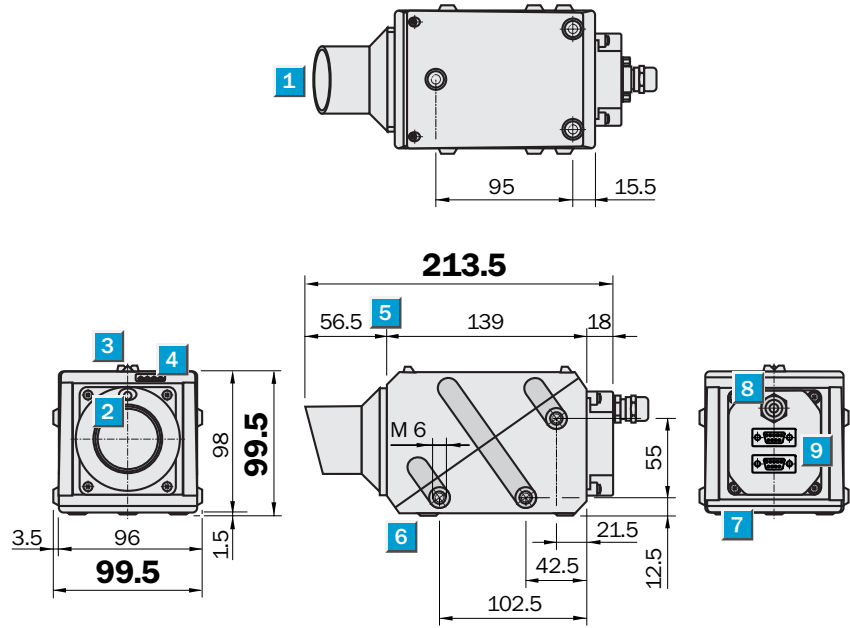


**Measurement range up to 155 m**

Distance measuring devices

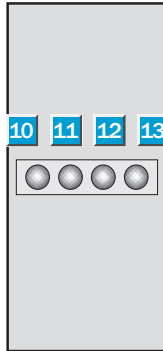
- Excellent measurement accuracy thanks to time-of-flight measurement
- Simple adjustment using pilot light
- Freely programmable parameters
- Profibus/RS 232 interface

## Dimensional drawing



## Adjustments possible

- DMT 5-1211
- DMT 10-1211

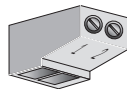


- 1 Dust protection tube
- 2 Laserpointer pilot light
- 3 Alignment sight
- 4 Function indicator
- 5 Zero level
- 6 Mounting hole M 6 threaded – 6 mm deep
- 7 Plug cover
- 8 PG 9
- 9 9-pin plug Sub D 9
- 10 Not in use
- 11 Data exchange
- 12 Operating active, LED green
- 13 Plausibility (measurement error) LED red

## Connection scheme und data interface

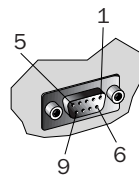
all Types

Terminal



- 1 L+
- 2 M

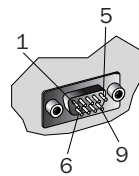
9-pin plug (bush) Sub D



- 1 NC
- 2 NC
- 3 B
- 4 RTS

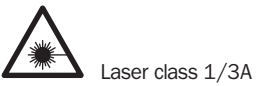
- 5 M
- 6 L+
- 7 NC
- 8 A
- 9 NC

9-pin plug Sub D



- 1 nReset
- 2 RxD
- 3 TxD
- 4 NC

- 5 M
- 6 NC
- 7 NC
- 8 NC
- 9 NC



## Accessories

- Connectors
- Mounting systems

Technical Data		DMT	5	10								
			-1211	-1211								
<b>Measurement range</b>	0.5 ... 155 m											
	On request											
<b>Light spot diameter/distance</b>	25 mm/1 m, 70 mm/10 m, 520 mm/100 m											
	30 mm/1 m, 80 mm/10 m, 500 mm/65 m											
<b>Resolution</b>	1 mm											
<b>Light source<sup>4)</sup>, light type</b>	Laser diode, infrared light											
<b>Laser category</b>	1 (IEC 825-1/EN 60825-1)											
	3A (IEC 825-1/EN 60825-1)											
<b>Supply voltage V<sub>s</sub></b>	18 ... 30 V DC <sup>2)</sup>											
<b>Ripple</b>	< 5 V <sub>pp</sub> <sup>3)</sup>											
<b>Power consumption</b>	≤ 6 W <sup>4)</sup>											
<b>Interface</b>	Profibus											
<b>Programmable interface</b>	RS 232											
<b>Measured value output</b>												
Mean value creation	16/64/256/1024 values											
Output rate	16 ms, 64 ms, 256 ms, 1024 ms											
<b>Temperature drift</b>	typ. 0.3 mm/K											
<b>Initialisation period</b>	6 s											
<b>Connection type</b>	Sub D 9/PG 9											
<b>VDE protection class<sup>5)</sup></b>	III											
<b>Circuit protection<sup>6)</sup></b>	A, B											
<b>Enclosure rating</b>	IP 65											
<b>Ambient temperature T<sub>A</sub></b>	Operation 0 °C ... + 40 °C											
	Storage - 25 °C ... + 70 °C											
<b>Weight</b>	Approx. 1200 g											

<sup>1)</sup> Average service life 50,000 h at T<sub>A</sub> = +25 °C

<sup>2)</sup> Limit values

<sup>3)</sup> May not exceed or fall short of V<sub>s</sub> tolerances

<sup>4)</sup> Without load

<sup>5)</sup> Reference voltage 50 V DC

<sup>6)</sup> A = V<sub>s</sub> connections reverse-polarity protected

B = Output Q short-circuit protected

<sup>7)</sup> Environmental conditions constant, minimal switching period 30 min

<sup>8)</sup> 23 °C air temperature, 977 hPa, minimal switching period 30 min

<sup>9)</sup> Re-calibration recommended after 25,000 h


#### Reproducibility and accuracy as a function of measurement distance<sup>7) 8) 9)</sup>

	DMT-									
	5	10	5	10	5	10	5	10	5	10
<b>Measurement distance</b>	1 m		15 m		25 m	40 m	55 m	65 m	155 m	
<b>Reproducibility<sup>7)</sup></b>										
White, 90 % remission	7 mm	7 mm	7 mm	7 mm	7 mm	7 mm	10 mm	7 mm	-	10 mm
Grey, 18 % remission	7 mm	7 mm	7 mm	7 mm	10 mm	7 mm	-	10 mm	-	-
Black, 6 % remission	7 mm	7 mm	10 mm	7 mm	-	10 mm	-	-	-	-
<b>Accuracy<sup>8) 9)</sup></b>										
White, 90 % remission	±10 mm	±10 mm	±10 mm	±10 mm	±10 mm	±10 mm	±10 mm	±10 mm	-	±10 mm
Grey, 18 % remission	±10 mm	±10 mm	±10 mm	±10 mm	±10 mm	±10 mm	-	±10 mm	-	-
Black, 6 % remission	±10 mm	±10 mm	±10 mm	±10 mm	-	±10 mm	-	-	-	-

<sup>7)</sup> On request

#### Order information

Type	Part no.
DMT 5-1211	6 022 350
DMT 10-1211	6 022 352



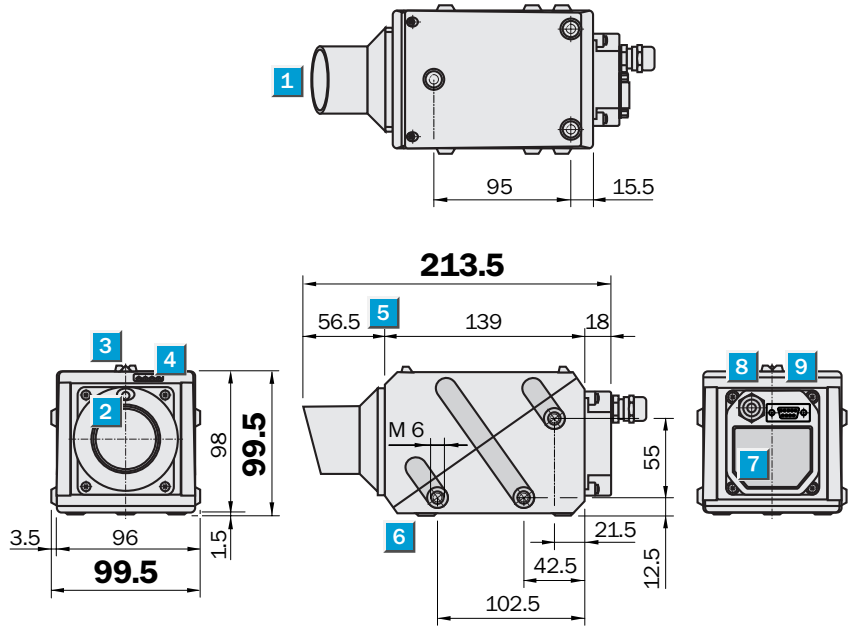
**Measurement range up to 300 m**

Distance measuring devices

- Excellent measurement accuracy thanks to time-of-flight measurement
- Simple adjustment using pilot light
- Freely programmable parameters - 2 switching outputs
- RS 422 or RS 232 serial interface
- Analogue output

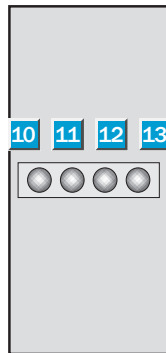


**Dimensional drawing**



**Adjustments possible**

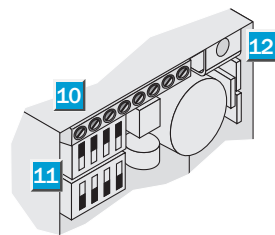
DML 40-1111



- 1 Dust protection tube
- 2 Laserpointer pilot light
- 3 Alignment sight
- 4 Function indicator
- 5 Zero level
- 6 Mounting hole M 6 threaded – 6 mm deep
- 7 Plug cover
- 8 PG 9
- 9 9-pin plug Sub D 9
- 10 Q<sub>1</sub> function indicator
- 11 Q<sub>2</sub> function indicator
- 12 Operating active, LED green
- 13 Plausibility (measurement error) LED red

**Connection type**

DML 40-1111



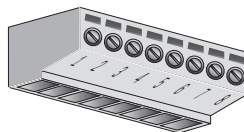
- 10 Terminals
- 11 DIP switch RS 232/RS 422 switch
- 12 Shield



**Accessories**

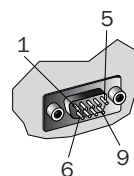
- Connectors
- Mounting systems
- Reflectors

**PG 9, terminal assignment**



- |   |                  |
|---|------------------|
| 1 | L+               |
| 2 | M                |
| 3 | Q <sub>1</sub>   |
| 4 | Q <sub>2</sub>   |
| 5 | L+/Q             |
| 6 | M/Q <sub>A</sub> |
| 7 | Q <sub>A</sub>   |
| 8 | NC               |

**9-pin plug Sub D**



- |   |      |
|---|------|
| 1 | NC   |
| 2 | RxD  |
| 3 | TxD  |
| 4 | NC   |
| 5 | GND  |
| 6 | Tx + |
| 7 | Tx - |
| 8 | Rx + |
| 9 | Rx - |

Technical Data		DML 40-	1111									
<b>Measurement range</b> , on Diamond Grade	0.5 ... 300 m											
	PL 880 F	0.5 ... 600 m										
	OP 55	0.5 ... 1100 m										
<b>Reproducibility<sup>1)</sup></b>		6 mm										
<b>Accuracy<sup>2)3)</sup></b>		± 10 mm										
Light spot diameter/distance		25 mm/1 m, 70 mm/10 m, 520 mm/100 m										
Resolution		1 mm										
<b>Light source<sup>4)</sup>, light type</b>		Laser diode, infrared light										
Laser category		1 (IEC 825-1/EN 60825-1)										
<b>Supply voltage V<sub>S</sub></b>		18 ... 30 V DC <sup>5)</sup>										
Ripple		< 5 V <sub>PP</sub> <sup>6)</sup>										
Power consumption		≤ 6 W <sup>7)</sup>										
<b>Switching outputs Q<sub>1</sub> and Q<sub>2</sub></b>												
Input L+/Q		+5 ... +30 V DC, supply Q <sub>1</sub> /Q <sub>2</sub>										
Output current I <sub>A</sub> max.		100 mA										
Analogue output		4 ... 20 mA, programmable										
Serial interface		RS 422/RS 232 switchable										
<b>Measured value output</b>												
Mean value creation		16/64/256/1024 values										
Output rate		3.2 ms, 12.8 ms, 50 ms, 200 ms										
<b>Temperature drift</b>		typ. 0.3 mm/K										
<b>Initialisation period</b>		6 s										
<b>Connection type</b>		Sub D 9/PG 9										
<b>VDE protection class<sup>8)</sup></b>		III										
<b>Circuit protection<sup>9)</sup></b>		A, B										
<b>Enclosure rating</b>		IP 65										
<b>Ambient temperature T<sub>A</sub></b>		Operation 0 °C ... + 40 °C										
		Storage - 25 °C ... + 70 °C										
<b>Weight</b>		Approx. 1200 g										

<sup>1)</sup> Environmental conditions constant, minimal switching period 30 min

<sup>2)</sup> 23 °C air temperature, 977 hPa, minimal switching period 30 min

<sup>3)</sup> Re-calibration recommended after 25,000 h

<sup>4)</sup> Average service life 50,000 h at T<sub>A</sub> = +25 °C

<sup>5)</sup> Limit values

<sup>6)</sup> May not exceed or fall short of V<sub>S</sub> tolerances

<sup>7)</sup> Without load

<sup>8)</sup> Reference voltage 50 V DC

<sup>9)</sup> A = V<sub>S</sub> connections reverse-polarity protected

B = Output Q short-circuit protected

#### Order information

Type	Part no.
DML 40-1111	6 022 353

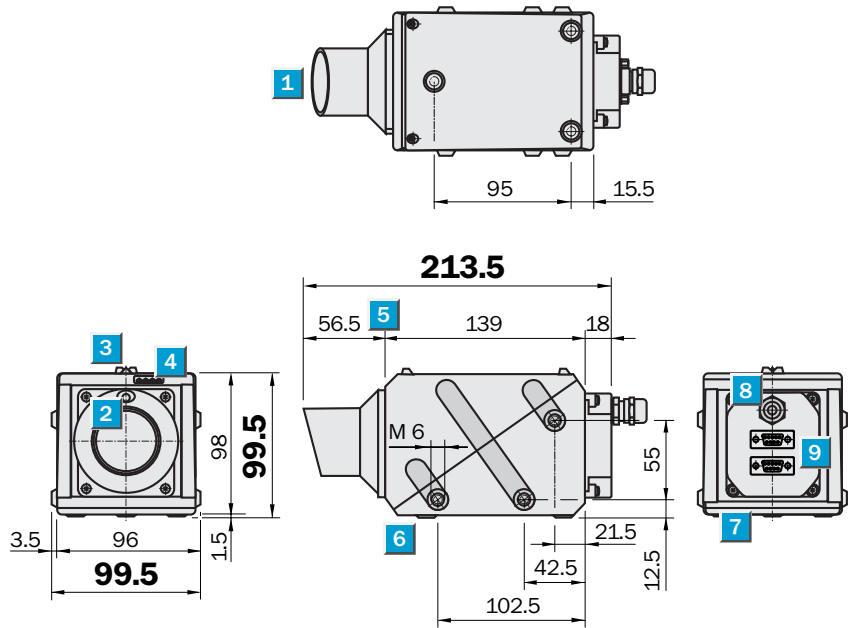
**Measurement range up to 300 m**

Distance measuring devices

- Excellent measurement accuracy thanks to time-of-flight measurement
- Simple adjustment using pilot light
- Freely programmable parameters
- Profibus RS 232 interface

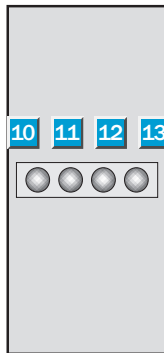


**Dimensional drawing**



**Adjustments possible**

DML 40-1211

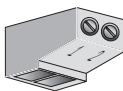


- 1 Dust protection tube
- 2 Laserpointer pilot light
- 3 Alignment sight
- 4 Function indicator
- 5 Zero level
- 6 Mounting hole M 6 threaded – 6 mm deep
- 7 Plug cover
- 8 PG 9
- 9 9-pin plug Sub D 9
- 10 Plausibility (measurement error) LED red
- 11 Operating active, LED green
- 12 Q<sub>1</sub> function indicator
- 13 Q<sub>2</sub> function indicator

**Connection scheme and data interface**

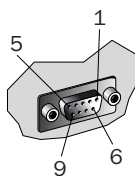
DML 40-1211

Terminal



- 1 L+
- 2 M

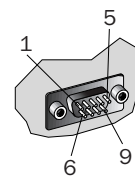
9-pin plug (bush) Sub D



- 1 NC
- 2 NC
- 3 B
- 4 RTS

- 5 M
- 6 L+
- 7 NC
- 8 A
- 9 NC

9-pin plug Sub D



- 1 nReset
- 2 RxD
- 3 TxD
- 4 NC

- 5 M
- 6 NC
- 7 NC
- 8 NC
- 9 NC

**Accessories**

- Connectors
- Mounting systems
- Reflectors





Technical Data		DML 40-	1211									
<b>Measurement range</b> , on Diamond Grade	0.5 ... 300 m											
	PL 880 F	0.5 ... 600 m										
	OP 55	0.5 ... 1100 m										
<b>Reproducibility</b> <sup>1)</sup>		6 mm										
<b>Accuracy</b> <sup>2) 3)</sup>		± 10 mm										
Light spot diameter/distance		25 mm/1 m, 70 mm/10 m, 520 mm/100 m										
Resolution		1 mm										
<b>Light source</b> <sup>4)</sup> , <b>light type</b>		Laser diode, infrared light										
Laser category		1 (IEC 825-1/EN 60825-1)										
<b>Supply voltage</b> $V_S$		18 ... 30 V DC <sup>5)</sup>										
Ripple		< 5 $V_{PP}$ <sup>6)</sup>										
Power consumption		≤ 6 W <sup>7)</sup>										
<b>Interface</b>		Profibus										
Programmable interface		RS 232										
<b>Measured value output</b>												
	Mean value creation	16/64/256/1024 values										
	Output rate	3.2 ms, 12.8 ms, 50 ms, 200 ms										
<b>Temperature drift</b>		typ. 0.3 mm/K										
<b>Initialisation period</b>		6 s										
<b>Connection type</b>		Sub D 9/PG 9										
<b>VDE protection class</b> <sup>8)</sup>		III										
<b>Circuit protection</b> <sup>9)</sup>		A, B										
<b>Enclosure rating</b>		IP 65										
<b>Ambient temperature</b> $T_A$		Operation 0 °C ... + 40 °C										
		Storage - 25 °C ... + 70 °C										
<b>Weight</b>		Approx. 1200 g										

<sup>1)</sup> Environmental conditions constant, minimal switching period 30 min

<sup>2)</sup> 23 °C air temperature, 977 hPa, minimal switching period 30 min

<sup>3)</sup> Re-calibration recommended after 25,000 h

<sup>4)</sup> Average service life 50,000 h at  $T_A = +25$  °C

<sup>5)</sup> Limit values

<sup>6)</sup> May not exceed or fall short of  $V_S$  tolerances

<sup>7)</sup> Without load

<sup>8)</sup> Reference voltage 50 V DC

<sup>9)</sup> A =  $V_S$  connections reverse-polarity protected

B = Output Q short-circuit protected

#### Order information

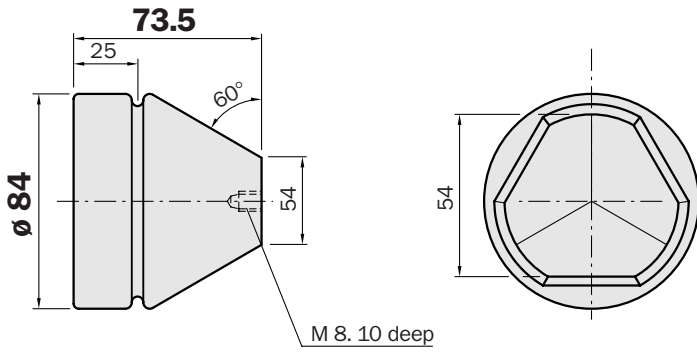
Type	Part no.
DML 40-1211	6 022 354

Dimension drawings and order information

Special reflectors

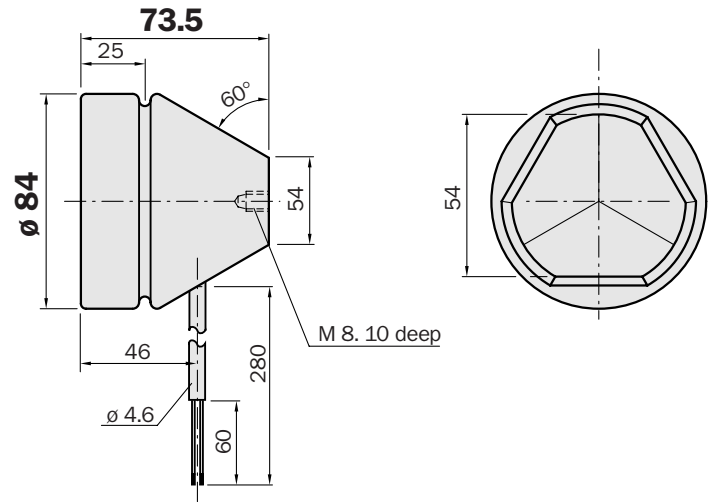
Triple reflector, glass for DML

Type	Part no.
OP 55	5 309 131



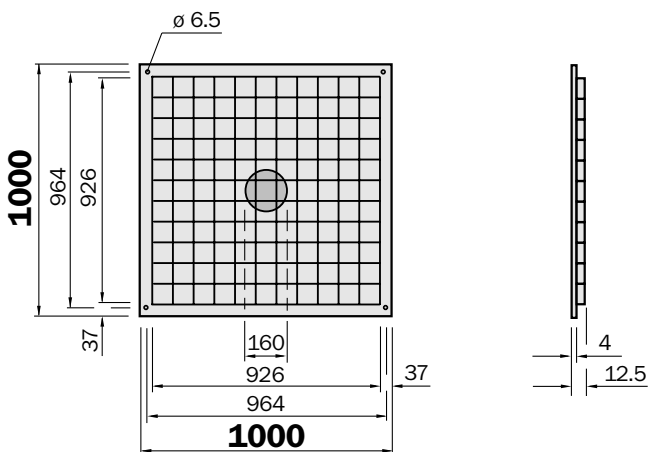
Triple reflector, glass, with heating for DML

Type	Part no.
OP 55 H	5 309 132



Combi-reflector, 11 x 11 PL 80 A, centre reflectivity reduced

Type	Part no.
PL 880 F	1 013 786

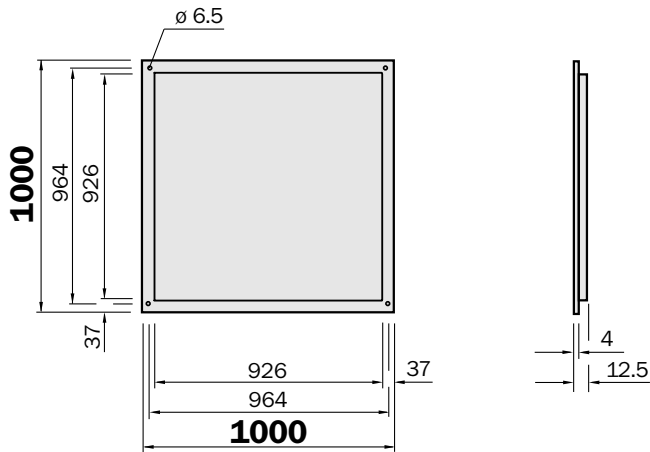


Dimension drawings and order information

Special reflectors

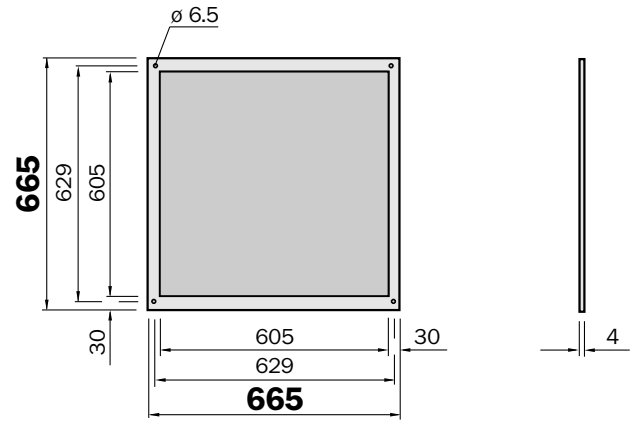
Reflector, 914 x 914 mm, Diamond Grade

Type	Part no.
PL 880 DG	1 018 975



Reflector, 605 x 605 mm, Diamond Grade

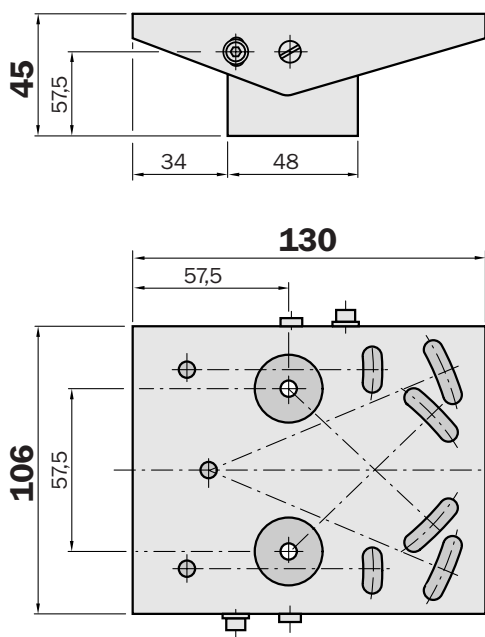
Type	Part no.
PL 560 DG	1 016 806



Mounting bracket

Articulated mounting for DMT/DML

Type	Part no.
BEF-GH-DMT	5 309 130



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